Reccomended Spare/Replacement Parts for Your Machine

Customer Name	ACIETA
Job Number	FC-25-23145 (1-3)
Part Name	Diffuser, Stem Inner Nozzle, Baffle Washer

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
FC-25-23145-1 Drive Unit	**15" CW, for Diffuser**		
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-15-38	3/8" Steel Springs for 15" Drive Unit	8	
#24	Rubber Isolation Feet for Drive Unit	4	
FC-25-23145-2 Drive Unit	**18" CCW, for Stem Inner Nozzle**		
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-18-38	3/8" Steel Springs for 18" Drive Unit	8	
#24	Rubber Isolation Feet for Drive Unit	4	
FC-25-23145-3 Drive Unit	**18" CW, for Baffle**		
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-18-316	3/16" Steel Springs for 18" Drive Unit	10	
SP-18-18	1/8" Steel Springs for 18" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	

Hopper Driver Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	3	1 on each Hopper
SP-HP-18	1/8" Springs for Hopper Driver	12	4 on each Hopper
#27	Rubber Isolation Feet for Hopper Driver	12	4 on each Hopper
2 Hanger Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
SP-IN-332	3/32" Springs for Inline Driver	1	
2 Hanger Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
SP-IN-332	3/32" Springs for Inline Driver	1	
4 Hanger Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	14	
Controllers, Sensors, and Cables			
121-000-2060	Rodix FC-200 Feeder Cube for Bowls, Hoppers, Inlines	8	
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Levels	3	
Q4XTBLAF300Q8	Banner Q4X Series Sensor for Track Switches	3	
RKT4-225/5M	Lumberg M12 Cordset for Q4X Sensors, and AV3000 Valve	7	
1122750000	Weidmuller Relay, 12V, 1CO	3	1 in Each Power Distribution Box
123480000	Weidmuller Relay, 12V, 2CO	3	1 in Each Power Distribution Box

D-M9P-1046	Position Sensors for MIS12-20DA Cylinders	2
Pneumatics		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-05B	5 Port Air Outlet Manifold	1
AV3000-N03-5K02B-Z-A	SMC Air Regulator w/ Electric Shutoff Valve, 3/8" NPT, w/ Gauge	1
FCI100	Flexible/Mountable Airjet	3
MIS12-20DA	SMC Cylinder for Escapement Holdback	2
Other		
M-FIX-106-34-6	NGI Machine Leveling Feet with Lag Hole	5
LEY16EA-50CM-RA	SMC Electric Actuators for Lift Escapement	3
FC-25-23145-1-HBF	Hold Back Finger for Diffuser	1
FC-25-23145-2-HBF	Hold Back Finger for Stem Inner Nozzle	1